

## 2015 – 2017 Toyota Tundra Instructions

## **Installation Kit Includes**

- 4 ¼" x ¾" Bolts / License Plate Bolts
- 4 ¼" Lock Nuts / License Plate Lock Nuts
- 6 1/2" X 1 1/2" Bolts, Nuts, Washers / Truck Frame mount to Bumper Mount
- 8 7/16" Washers / Frame Mount Washers use factory nuts
- 4 1/2" Washers / Lower Bumper Frame Mount us factory bolts
- 4 6 Parking sensor grommets if so equipped

**Safety** Always were safety glasses, and remove Jewelry.

## Remove Factory Bumper

## **Bumper Installation**

- Install License plate, and parking sensor grommets if so ordered, and install the sensors in grommets, run the wiring on back side of bumper before installing bumper on truck.
- Put the Frame Bumper brackets on the truck frame do not tighten at this time but thread the nuts about a ¼" away from being tight
- Lift bumper carefully, resting on Jack align the Bumper Mounts up with Frame Bumper Mounts, using the 6 ½" bolts put all of them in loosely, then install lower bolts with washers and lock nuts in to the lower section of the Frame Bumper Mounts.
- Using a jack adjust bumper up so both sides have the same space under the head lights, (3/8" Recommend Gap)
- Tighten the factory nuts on the main frame to frame bumper mounts first on both sides, then tighten the 4 lower factory bolts to the bumper frame mount. USING FACTORY TORQUE SPECS
- Tighten the 1/2" bolts on lower part of the frame.
- MAKE SURE ALL BOLTS ARE TORQUED CORRECTLY AND CHECK THEM ON A REGULAR BASIS.
- If you are using aftermarket lights refer to their instructions for wiring them.

This Product is for OFFROAD USE ONLY. All Liability for installation and use rests with the end Consumer, TDK is not responsible.